

NL6448CC33-30

26 cm (10.4 inches), 640×480 pixels, 262,144 colors, Backlight-less Wide temperature range

www.millotech.com

DESCRIPTION

NL6448CC33-30 is a TFT(Thin Film Transistor) active matrix color liquid crystal display (LCD) comprising amorphous silicon TFT attached to each signal electrode and a driving circuit.

The 26 cm (10.4 inches) diagonal display area contains 640×480 pixels and can display 262,144 colors simultaneously.

NL6448CC33-30 is a backlight-less model. Therefore, it is easy for customers to make own backlight and to get necessary brightness.

FEATURES

- · Backlight-less
- · High contrast, wide viewing angle and wide color gamut
- · Smooth polarizer surface
- 6-bit digital RGB interface
- · Data enable (DE) function
- · Variable gamma control
- · Reverse scan capability
- · Wide temperature range

APPLICATIONS

- · Display terminals for control system
- · Monitors for process controller
- Industrial PC



The information in this document is subject to change without notice.



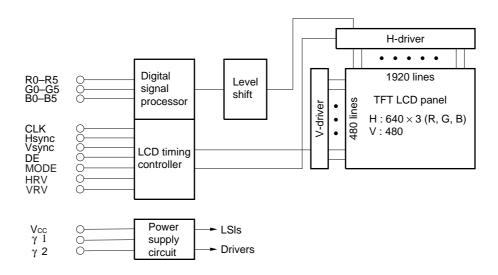
STRUCTURE AND FUNCTIONS

A color TFT (thin film transistor) LCD module is comprised of a TFT liquid crystal panel structure, LSIs for driving the TFT array, and a backlight assembly. The TFT panel structure is created by sandwiching liquid crystal material in the narrow gap between a TFT array glass substrate and a color filter glass substrate.

RGB (red, green, blue) data signals from a source system is modulated into a form suitable for active matrix addressing by the onboard signal processor and sent to the driver LSIs which in turn addresses the individual TFT cells.

Acting as an electro-optical switch, each TFT cell regulates light transmission from a backlight assembly when activated by the data source. By regulating the amount of light passing through the array of red, green, and blue dots, color images are created with clarity.

BLOCK DIAGRAM



OUTLINE OF CHARACTERISTICS (at room temperature)

Display area $211.2 \text{ (H)} \times 158.4 \text{ (V)} \text{ mm}$ Drive system a-Si TFT active matrix

Display colors 262,144 colors Number of pixels 640×480 pixels Pixel arrangement RGB vertical stripe Pixel pitch 0.33 (H) \times 0.33 (V) mm

Module size 264.0 (H) \times 187.8 (V) \times 8.8 TYP. (D) mm

Weight 300 g (TYP.) Contrast ratio 150 : 1 (TYP.)

Color gamut 43% (TYP., center, to NTSC)
Response time 15 ms (TYP.), white to black

Transmittance 6.3% (TYP.) **Note**

Signal system 6-bit digital signals for each of RGB primary colors, synchronous signals

(Hsync, Vsync), dot clock (CLK)

Supply voltages 3.3 V [5.0 V] Backlight Backlight-less

Power consumption 1.0 W (TYP. at 3.3V)

Note: Measuring light conditions

Lamp Cold Cathode Fluorescent Lamp

Chromaticity coordinates x=0.320, y=0.325 typical

Luminance 1500cd/m²



GENERAL SPECIFICATIONS

| Item | Specification | Unit |
|-------------------|---|-------|
| Module size | 264.0 ± 0.5 (H) × 187.8 ± 0.5 (V) × 8.8 (D)TYP. | mm |
| Display area | 211.2 (H) × 158.4 (V) | mm |
| Number of dots | 640 × 3 (H) × 480 (V) | dot |
| Number of pixels | 640 (H) × 480 (V) | pixel |
| Dot pitch | 0.11 (H) × 0.33 (V) | mm |
| Pixel pitch | 0.33 (H) × 0.33 (V) | mm |
| Pixel arrangement | RGB (Red, Green, Blue) vertical stripe | - |
| Display colors | 262,144 | color |
| Weight | Module: 330 (MAX.) | g |

ABSOLUTE MAXIMUM RATINGS

| Parameter | Symbol | Rating | Unit | Remarks |
|-----------------------------|--------|---|-------------------|---|
| Supply voltage | Vcc | -0.3 to 6.5 | V | Ta= 25°C |
| Input voltage | Vı | -0.3 to 6.5 | V | V _I – Vcc < 3.0 |
| Storage temp. | Тѕт | -30 to 85 | °C | Note 4 |
| Operating temp. | Тор1 | -25 to 85 | °C | Non-destructive Note 4 |
| Operating temp. | Top2 | -10 to 70 | °C | Screen image should be recognized. Note 2 |
| | | ≤ 95% relative humidity ≤ 85% relative humidity | | Ta≤ 40°C |
| Humidity | RH | | | 40 < Ta≤50°C |
| , ramany | KH | ≤ (T _a = 50°C, 85% relative humidity) Absolute humidity. | - | Ta> 50°C |
| Incident light intensity | II | < 20,000 | cd/m ² | at CF side, Ta = 25°C Notes 1, 4 |
| Environment light intensity | _ | < 20,000 | lx | at TFT side, Ta= 25°C Notes 1, 5, 6 |
| Gamma resistor | R | 3 k Max | Ω | Should not be used by "Open" |

Notes 1. Measured at the center of display area (Front side)

- 2. Guarantee the optical characteristics at 25 degree C only.
- 3. No condensation
- **4.** In case of that the module is exposed at high temperature in operation or storage, the polarizer film may peel off from the panel in the edge of the display area.
 - It is recommended not to use the module under such environment continuously. It is estimated that the polarizer may peel off after the operation at 85 degree C with 120 hours in accumulation.
- $\textbf{5.} \ \ \textbf{Incident light (Backlight) should be located from CF(Color Filter) side only.}$
- **6.** Avoid to use the module in the environment which the strong light exposes the module surface directly.



ELECTRICAL CHARACTERISTICS

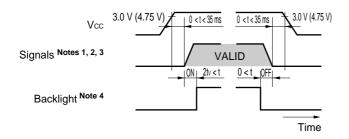
(1) Logic, LCD driving

Ta = 25°C

| Parameter | Symbol | MIN. | TYP. | MAX. | Unit | Remarks |
|--------------------------|--------|---------------|-----------------------|---------------|------|------------------------------|
| Supply voltage | Vcc | 3.0 (4.75) | 3.3 (5.0) | 3.6 (5.25) | V | Vcc = 3.3 V (Vcc = 5.0 V) |
| Logic input Low voltage | VIL | 0 | - | Vcc × 0.3 | V | |
| Logic input High voltage | ViH | Vcc × 0.7 | - | Vcc | V | |
| Supply current | Icc | _ _ | 325 Note (250) | 400 (300) | mA | Vcc = 3.3 V (Vcc = 5.0 V) |

Note Checkered flag pattern (in EIAJ ED-2522)

SUPPLY VOLTAGE SEQUENCE



- Notes 1. Signals: CLK, Hsync, Vsync, DE, DATA (R0-R5, G0-G5, B0-B5)
 - **2.** The supply voltage for input signals should be the same as Vcc.
 - 3. Apply VDDB within the LCD operation period. When the backlight turns on before LCD operation or the LCD operation turns off before the backlight turns off, the display may momentarily become white.
 - **4.** When the power is off, please keep whole signals low level or high impedance.



INTERFACE AND PIN CONNECTION

(1) Interface signals, power supply

 Module side connector
 Mating connector

 CN1 ··· IL-Z-10PL1-SMTY
 IL-Z-10S-S125C3

 CN2 ··· IL-Z-13PL1-SMTY
 IL-Z-103-S125C3

 CN3 ··· IL-Z-11PL1-SMTY
 IL-Z-11S-S125C3

Supplier: Japan Aviation Electronics Industry Limited (JAE)

| - | | |
|----------|--------|------------------|
| Pin No. | Symbol | Function |
| 1 | GND | Ground |
| 2 | CLK | Dot clock |
| 3 | Hsync | Horizontal sync. |
| 4 | Vsync | Vertical sync. |
| 5 | GND | Ground |
| 6 | R0 | Red data (LSB) |
| 7 | R1 | Red data |
| 8 | R2 | Red data |
| 9 | R3 | Red data |
| 10 | R4 | Red data |
| 11 | R5 | Red data (MSB) |
| 12 | GND | Ground |
| 13 | G0 | Green data (LSB) |
| 14 | G1 | Green data |
| 15 | G2 | Green data |
| 16 | G3 | Green data |
| 17 | G4 | Green data |
| 18 | G5 | Green data (MSB) |

| Pin No. | Symbol | Function |
|---------|--------|-------------------------------|
| 19 | GND | Ground |
| 20 | В0 | Blue data (LSB) |
| 21 | B1 | Blue data |
| 22 | B2 | Blue data |
| 23 | В3 | Blue data |
| 24 | B4 | Blue data |
| 25 | B5 | Blue data (MSB) |
| 26 | GND | Ground |
| 27 | DE | Data enable |
| 28 | Vcc | Power supply |
| 29 | Vcc | Power supply |
| 30 | MODE | Input signal mode Note 1 |
| 31 | HRV | Horizontal scanning direction |
| 32 | VRV | Vertical scanning direction |
| 33 | γ 1 | Gamma setting |
| 34 | γ2 | Gamma setting |

LSB: Least Significant Bit MSB: Most Significant Bit

Notes 1. MODE setting

L or Open = DE mode, H = Fixed timing mode

2. HRV setting

L or Open = Normal horizontal scanning (Pull down resistor 47 k ohm), H = Reversed horizontal scanning

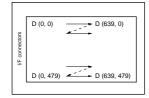
3. VRV setting

L or Open = Normal vertical scanning (Pull down resistor 47 k ohm), H = Reversed vertical scanning

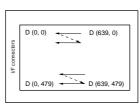
<View from TFT panel side>

$$HRV = L$$

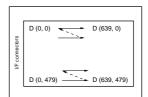
 $VRV = L$



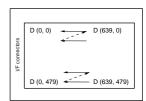
HRV = H VRV = L



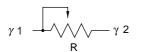
HRV = LVRV = H



HRV = HVRV = H



4. Gamma correction

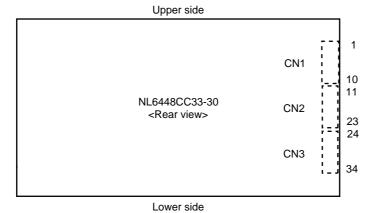


Mating variable resistor : 2.2 k $\Omega \pm 5\%$

5. GND is connected to the frame of LCD module.



<Connector location>



(2) Pin function

| Symbol | In/Out | Logic | Description |
|-------------------------|--------|----------|--|
| R0-R5 G0-G5 B0-B5 | ln | Positive | Data for Red, Green and Blue |
| Vsync | In | Negative | Vertical synchronous signal |
| Hsync | In | Negative | Horizontal synchronous signal |
| CLK | In | Negative | Dot clock input Data is valid at the negative edge of CLK signal. |
| Mode | _ | _ | DE mode = High, Fixed mode = Low or Open |
| DE | In | Positive | Data enable During DE is "High", Data is valid. |
| γ1,2 | - | - | Connect 2.2 k ohm valiable resistor for changing the optimum gamma compensation curve viewing angle. |
| HRV VRV | - | - | Signals for selecting scan direction HRV = Horizontal scan direction VRV = Vertical scan direction |
| Vcc | In | - | Power supply for logic and LCD drivers |
| GND | _ | - | Ground for logic |



DISPLAY COLORS vs. INPUT DATA SIGNALS

| 5 | | | | | | | Dat | a sigr | nal (0: | Low | level | , 1: H | igh le | vel) | | | | | |
|-----------------|--------------|----|----|----|----|----|-----|--------|---------|-----|-------|--------|--------|------|----|----|------|----|----|
| Display col | ors | R5 | R4 | R3 | R2 | R1 | R0 | G5 | G4 | G3 | G2 | G1 | G0 | B5 | B4 | ВЗ | B2 | B1 | В0 |
| Basic colors | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Red grayscale | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | dark | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 1 | | | | | | | | | | | | | | | | | | |
| | \ | | | İ | | | | | | | İ | | | | | | İ | | |
| | bright | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Green grayscale | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 1 | | | | | | | | | | | | | | | | | | |
| | \downarrow | | | İ | | | | | | | İ | | | | | | İ | | |
| | bright | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| Blue grayscale | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
| | dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |
| | 1 | | | | | | | | | | | | | | | | | | |
| | \ | | | ĺ | | | | | | | | | | | | | l | | |
| | bright | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1 |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 |
| | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |

Remark Colors are developed in combination with 6-bit signals (64 steps in grayscale) of each primary red, green, and blue color.

This process can result in up to 262,144 (64 \times 64 \times 64) colors.



INPUT SIGNAL TIMING

(1) Input signal specifications (DE mode is default.)

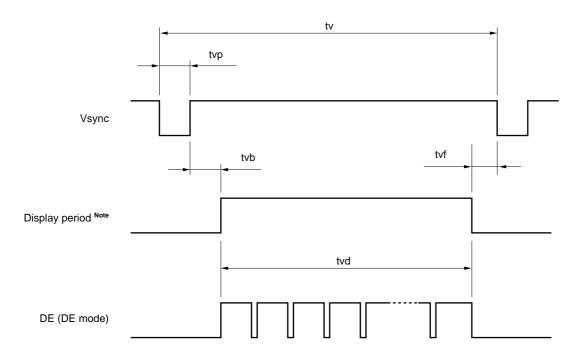
| | Parameter | Symbol | MIN. | TYP. | MAX. | Unit | Remarks | |
|----------------|--------------------|-----------|------|--------|------|------------|-------------------|--|
| CLK | Frequency | 1/tc | 21.0 | 25.175 | 29.0 | MHz | 39.72 ns (TYP.) | |
| | Duty | tch/tc | 0.4 | 0.5 | 0.6 | _ | | |
| | Rise, fall | tcrf | I | - | 10 | ns | | |
| Hsync | Period | th | 30.0 | 31.778 | 33.6 | μs | 31.468 kHz (TYP.) | |
| | | | - | 800 | - | CLK | | |
| | Display period | thd | | 640 | | CLK | | |
| | Front-porch | thf | | 16 | | CLK | Fixed mode | |
| | | | 2 | 16 | I | | DE mode | |
| | Pulse width | thp | ı | 96 | ı | CLK | Fixed mode | |
| | | | 10 | 96 | - | | DE mode | |
| | Back-porch | thb | - | 48 | - | CLK | Fixed mode | |
| | | | 4 | 48 | _ | | DE mode | |
| | | thp + thb | | 144 | | CLK | Fixed mode | |
| | | | 14 | 144 | - | | DE mode | |
| | CLK-Hsync timing | thch | 12 | - | - | ns | | |
| | Hsync-CLK timing | thcs | 8 | _ | - | ns | | |
| | Hsync-Vsync timing | tvh | 1 | _ | - | CLK | | |
| | Vsync-Hsync timing | tvs | 30 | _ | - | ns | | |
| | Rise, fall | thrf | - | _ | 10 | ns | | |
| Vsync | Period | tv | 16.1 | 16.683 | 17.2 | ms | 59.94 Hz (TYP.) | |
| | | | _ | 525 | _ | Н | | |
| | Display period | tvd | | 480 | | Н | | |
| | Front-porch | tvf | 12 | | Н | Fixed mode | | |
| | | | 1 | 12 | - | | DE mode | |
| | Pulse width | tvp | - | 2 | - | Н | Fixed mode | |
| | | | 1 | 2 | - | | DE mode | |
| | Back-porch | tvb | - | 31 | - | Н | Fixed mode | |
| | | | 4 | 31 | - | | DE mode | |
| | | tvp + tvb | | 33 | | Н | Fixed mode | |
| | | | 5 | 33 | - | | DE mode | |
| | Rise, fall | tvrf | - | - | 10 | ns | | |
| DATA | CLK-DATA timing | tds | 8 | _ | - | ns | | |
| R0-R5 G0-G5 | DATA-CLK timing | tdh | 12 | _ | _ | ns | | |
| G0-G5 B0-B5 | Rise, fall | tdrf | - | _ | 10 | ns | | |
| DE | DE-CLK timing | tes | 8 | _ | _ | ns | | |
| | CLK-DE timing | teh | 12 | _ | _ | ns | | |
| | Rise, fall | terf | _ | _ | 10 | ns | | |

Caution All of parameters should be kept in the specified range.

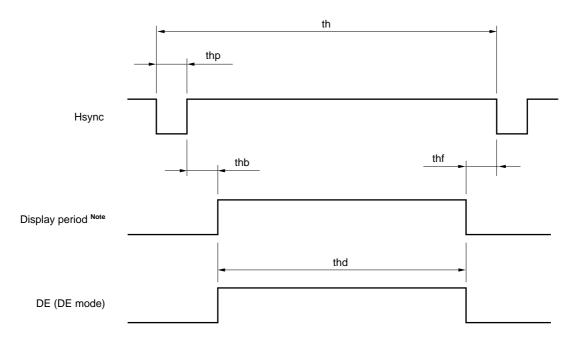


(2) Definition of input signal timing

<Vertical>



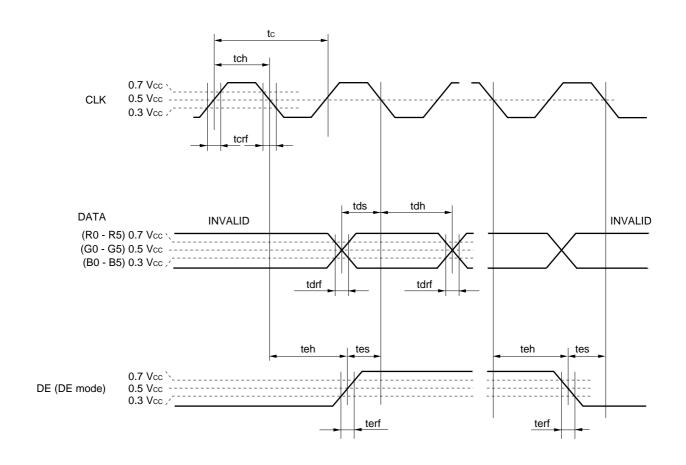
<Horizontal>

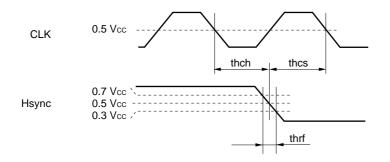


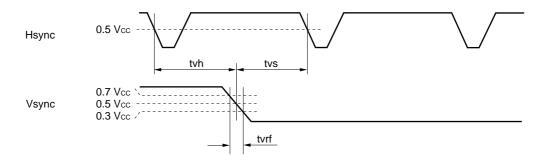
Note These do not exist as signals.

Remark Set the total of thp + thb and tvp + tvb as the table of input signal timing, otherwise display position is shifted to right or left side, or to up or down side.



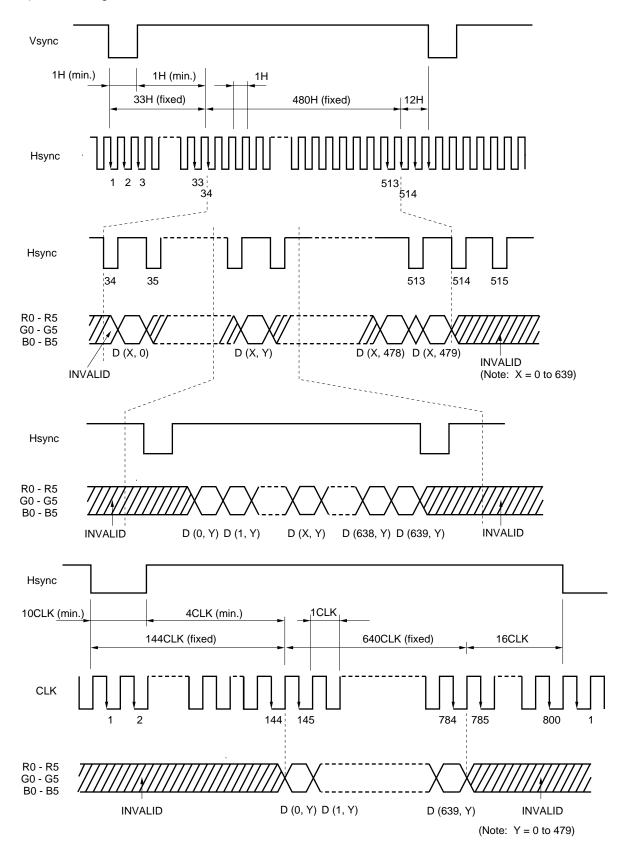




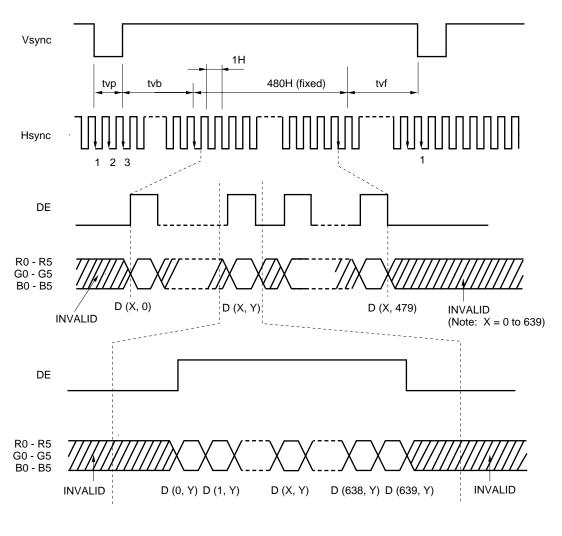


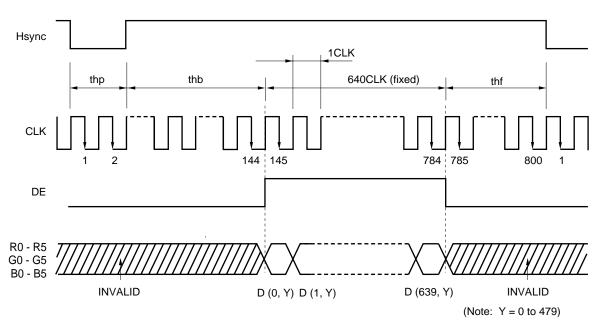
(3) Input signal timing chart

a) Fixed timing mode



b) DE mode







DOT DEFECT SPECIFICATIONS

a) Inspection conditions

Distance : The distance between the inspector's eye and the LCD panel is 20 cm.

Illumination : The distance between a 20 W fluorescent lamp and the LCD panel is 25 - 30 cm.

Temperature: Room temperature (25+/-5 C)

Viewing angle:

Display specifications : $-20^{\circ} \le \theta X \le +20^{\circ}$, $0^{\circ} \le \theta Y \le +20^{\circ}$ Appearance specifications : $-45^{\circ} \le \theta X \le +45^{\circ}$, $-45^{\circ} \le \theta Y \le +45^{\circ}$

Measuring light condition: Lamp Cold Cathode Fluorescent Lamp

Chromaticity coordinates (x=0.320, y=0.325 typical)

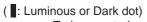
Luminance 1500cd/m²

b) Display specifications

| | Item | | Specifications | | | | | | |
|----------------|---------------------------|------------------|--------------------------------------|-------------------------------|--|--|--|--|--|
| Lir | ne defect | Not allo | Not allowed | | | | | | |
| | | Color | Distance between the same color dots | Quantity | | | | | |
| | Luminous dots | Red, Green, Blue | - | R + G + B ≤ 6 | | | | | |
| | | Green | - | G ≤ 3 | | | | | |
| | Note 2 | Red, Green, Blue | ≤ 6.5 mm | R, G, B ≤ 0 | | | | | |
| Dot defects | | | Linked two or more dots Note 4 | R, G, B ≤ 0 | | | | | |
| Note 1 | | Color | Distance between the same color dots | Quantity | | | | | |
| | | | - | R + G + B ≤ 12 R, G, B ≤ 7 | | | | | |
| | Dark dots | Black | Linked two dots Note 4 | ≤ 1 pair | | | | | |
| | Note 3 | | Linked three or more dots Note 4 | ≤ 0 | | | | | |
| | | | ≤ 6.5 mm Note 5 | ≤ 0 | | | | | |
| | Luminous dots + Dark dots | | | | | | | | |

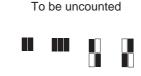
Notes 1. Dot defects: Defect area >1/3 dot

- 2. Luminous dots are measured while the screen is black.
- 3. Dark dos are measured while the screen is illuminated with Red, Green, or Blue.
- 4. Linkage means that linked two or more dots.



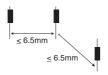
To be counted





5. \leq 6.5mm is considered with:

(: Luminous or Dark dot)



| | To be counted | To be uncounted |
|---------------|---------------|------------------|
| Luminous dots | Same color | Different color |
| Dark dots | Same screen | Different screen |



c) Appearance specifications

| | | Specifications | | | | | | |
|-----------------------|------------------------|--|---------------|--|--|--|--|--|
| Item | Measurement crit | eria | Quantity | | | | | |
| | Average diameter | · (\$) mm | Allowed value | | | | | |
| Other objects | φ | ≤ 0.2 | All allowed | | | | | |
| Stains Dusts | 0.2 < φ | < 0.3 | ≤ 10 points | | | | | |
| (Dot shape) | 0.3 ≤ ∅ | ≤ 0.5 | ≤3 points | | | | | |
| | 0.5 < ♦ | | | | | | | |
| | Linked other | er objects | 0 point | | | | | |
| | Width (W)mm | Length (L)mm | | | | | | |
| Other objects Stains | W < 0.05 | _ | All allowed | | | | | |
| Dusts | | L < 0.7 | All allowed | | | | | |
| (Line shape) | 0.05 ≤ W ≤ 0.1 | 0.7≤ L ≤ 1.0 | 4 points | | | | | |
| | | 1.0 < L | | | | | | |
| | 0.1 < W | _ | 0 point | | | | | |
| Polarizer | Average di | ameter (| | | | | | |
| Bubbles Wrinkles Dent | | ≤ 2 points | | | | | | |
| Panel dent | φ ≤ | 0.5 | ≤ 2 points | | | | | |
| Polarizer scratch | Remarkable scratch | nes | 0 point | | | | | |
| Form | Specified labels and p | Specified labels and parts should be located | | | | | | |



OPTICAL CHARACTERISTICS

 $T_a = 25 \pm 5$ °C, Vcc = 3.3 V, Nomal scan

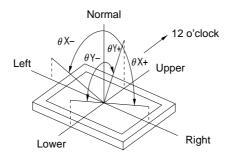
| Param | neter | Symbol | Condition | MIN. | TYP. | MAX. | Unit |
|--------------------------------|------------------------|----------------|---|------|----------------|------|------|
| Viewing Horizontal $\theta X+$ | | θX+ | $CR > 5$, $\theta Y = \pm 0^{\circ}$ | 30 | - | ı | deg. |
| angle | | θХ- | $CR > 5$, $\theta Y = \pm 0^{\circ}$ | 30 | - | ı | deg. |
| range | Vertical | θY+ | $CR > 5$, $\theta X = \pm 0^{\circ}$ | 20 | - | ı | deg. |
| | | θΥ- | $CR > 5$, $\theta X = \pm 0^{\circ}$ | 20 | ı | 1 | deg. |
| Contrast rati | io | CR | $\theta X = \pm 0^{\circ}, \ \theta Y = -5^{\circ}$ | 80 | 150 | 1 | - |
| Color gamut | t C at center, to NTSC | | 40 | 43 | - | % | |
| Response ti | me | ton | White to black | - | 15 | - | ms |
| response ti | me | toff | Black to white | - | 55 | _ | 1115 |
| | Red | Rx Ry | at display center | - | 0.590 0.357 | _ | - |
| Chromaticity | Green | Gx Gy | at display center | - | 0.319 0.538 | - | - |
| Chilomaticity | Blue | Bx By Wx | at display center | - | 0.157 0.150 | - | - |
| | White | Wx Wy | at display center | - | 0.334 0.367 | ı | - |
| Transmittance | | Т | at display center, with white | 5.5 | 6.3 | - | % |
| Gamma correction | | γ | γ1- γ 2:0 Ω | - | 0.4 | - | _ |
| | | • | γ1-γ2:2kΩ | _ | 4.3 | | |

Remarks 1. The contrast ratio is calculated by using the following formula.

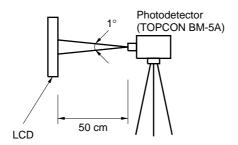
Contrast ratio (CR) = $\frac{\text{Luminance with all pixels in white}}{\text{Luminance with all pixels in black}}$

The Luminance is measured in darkroom.

2. Definitions of viewing angle are as follows.

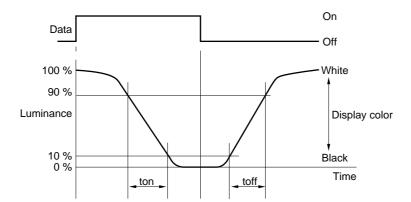


3. The luminance is measured after 20 minutes from the module works, with all pixels in white. Typical value is measured after luminance saturation.



4. Definition of response time is as follows.

The output of photodetector is measured when the brightness changes from "white" to "black" and "black" to "white". The response time is defined as 90 to 10 % for turn-on and 10 to 90 % for turn-off.



5. For the measurements of color gamut, chromaticity and transmittance, the following backlight lamp is used.

Color temperature : 6000 K

Luminance: 1500 cd/m²

Chromaticity: x=0.320, y=0.325

6. Measuring viewing angle is perpendicular to the center of screen.

$$\theta X = \pm 0^{\circ}$$
, $\theta Y = \pm 0^{\circ}$, at center

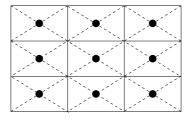


RELIABILITY TEST

| Test item | Test condition |
|---|--|
| High temperature/humidity operation Note 1 | $65 \pm 2^{\circ}\text{C}$, 85% relative humidity 240 hours Display data is black. |
| Heat cycle (operation) Note 1 | <1> -25°C ± 3°C ··· 1 hour 85°C ± 3°C ··· 1 hour <2> 50 cycles, 5 hours/cycle <3> Display data is black. |
| Thermal shock (non-operation) Note 1 | <1> -30°C ± 3°C ··· 30 minutes 85°C ± 3°C ··· 30 minutes <2> 16 cycles <3> Temperature transition time within 5 minutes |
| Vibration (non-operation) Notes 1, 2 | <1> 5 - 100 Hz, 2G 1 minute/cycle X, Y, Z direction <2> 120 times each direction |
| Mechanical shock (non-operation) Notes 1, 2 | <1> 55 G, 11 ms X, Y, Z direction <2> 5 times each direction |
| ESD (operation) Notes 1, 3 | 150 pF, 150 Ω , \pm 10 kV 9 places on a panel 10 times each place at one-second intervals |

Notes 1. Display function is checked by the same condition as LCD module out-going inspection.

- 2. Physical damage.
- 3. Discharge points "ullet" are shown in the figure.





GENERAL CAUTIONS

Next figures and sentence are very important. Please understand these contents as follows.

A CAUTION

This figure is a mark that you will get hurt and/or the module will have damages when you make a mistake to operate.



This figure is a mark that you will get an electric shock when you make a mistake to operate.



This figure is a mark that you will get hurt when you make a mistake to operate



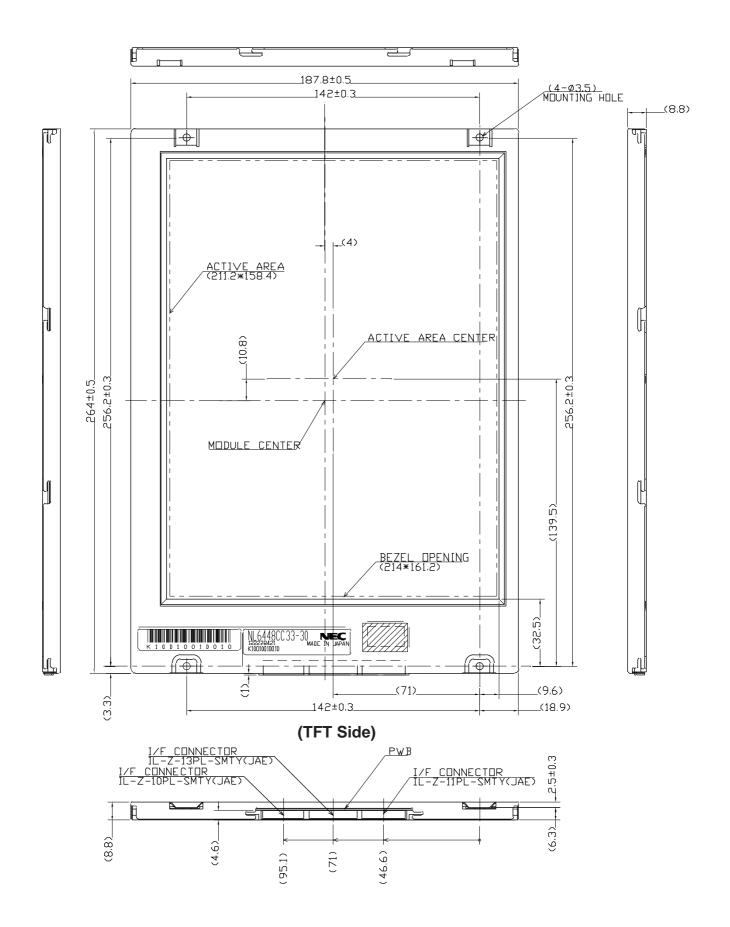
CAUTION

- (1) Caution when taking out the module
 - a) Pick the pouch only, in taking out module from a carrier box.
- (2) Cautions for handling the module
 - a) As the electrostatic discharges may break the LCD module, handle the LCD module with care against electrostatic discharges.
 - b) 🛕
- As the LCD panel is made from fragile glass material, impulse and pressure to the LCD module should be avoided.
- c) As the surface of polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
- d) Do not pull the interface connectors in or out while the LCD module is operating.
- e) Put the module display side down on a horizontal plane.
- f) Handle connectors and cables with care.
- g) When the module is operating, do not lose CLK, Hsync or Vsync signal. If any one of these signals is lost, the LCD panel would be damaged.
- h) The torque to mounting screw should never exceed 0.294 N·m (3 kgf·cm).
- (3) Cautions for the atmosphere
 - a) Dew drop atmosphere should be avoided.
 - b) Do not store and/or operate the LCD module in a high temperature and/or high humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
 - c) Do not operate the LCD module in a high magnetic field.
- (4) Caution for the module characteristics
 - a) Do not apply fixed pattern data signal for a long time to the LCD module. It may cause image sticking.
 Please use screen savers if the display pattern is fixed more than one hour.
- (5) Other cautions
 - a) Do not disassemble and/or reassemble LCD module.
 - b) Do not readjust variable resistors etc.
 - c) When returning the module for repair or etc, please pack the module not to be broken. We recommend to the original shipping packages.

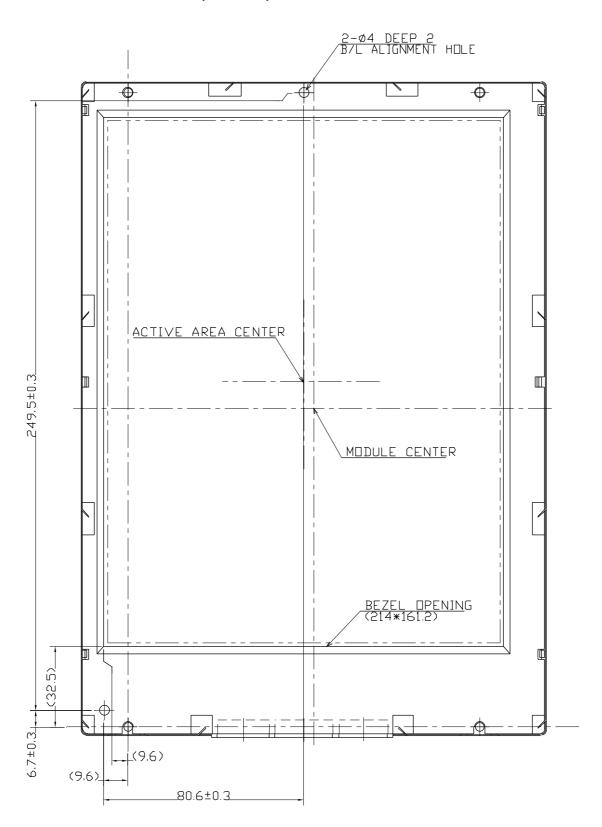
Liquid Crystal Display has the following specific characteristics. There are not defects or malfunctions.

- The display condition of LCD module may be affected by the ambient temperature.
- Uneven brightness and/or small spots may be noticed depending on different display patterns.

OUTLINE DRAWING: Front view (Unit: mm)



OUTLINE DRAWING: Rear View (Unit: mm)



(Color Filter Side)

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Anti-radioactive design is not implemented in this product.